

# Cary Industries

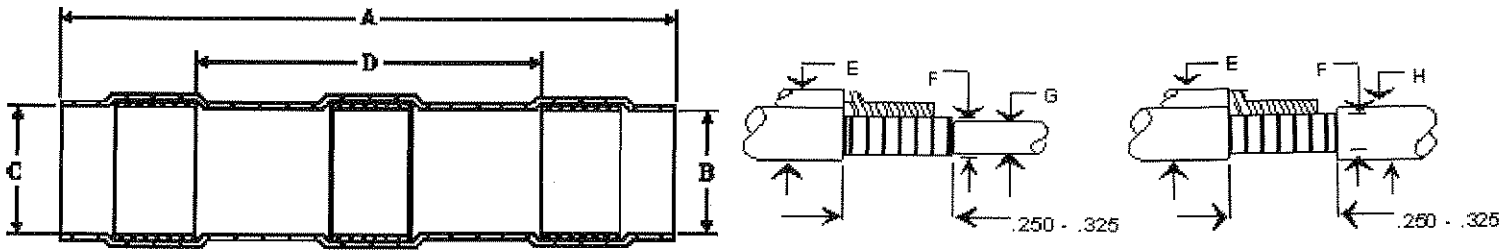
10401 Baur Blvd Ste A

Olivette, MO 63132

314/432-6160

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Mil-S-83519 **Solder Sleeves** are heat shrinkable Kynar sleeves containing a fluxed solder preform with thermoplastic inserts at each end. When placed over a cable shield and heated, the solder melts and flows, connecting the ground lead and shield. The outer sleeve shrinks and the thermoplastic inserts melt, encapsulating the termination.



Solder Sleeve		Lead wire							
Mil Part #	A	B	C	D	E	F	G	H	Size
M83519/1	No pre-installed wire								
M83519/1-1	.650	.075	.105	.325	.105	.035	.020	.075	-
M83519/1-2	.650	.105	.145	.325	.145	.055	.030	.105	-
M83519/1-3	.650	.170	.200	.325	.200	.085	.050	.170	-
M83519/1-4	.750	.235	.255	.325	.255	.130	.070	.235	-
M83519/1-5	.750	.275	.300	.325	.300	.170	.100	.275	-
M83519/2	With a preinstalled wire lead per Mil-W-22759/32-20-9-0								
M83519/2-1	.650	.075	.105	.325	.105	.035	.020	.075	20
M83519/2-2	.650	.105	.145	.325	.145	.055	.030	.105	20
M83519/2-3	.650	.170	.200	.325	.200	.085	.050	.170	20
M83519/2-4	.750	.235	.255	.325	.255	.130	.070	.235	20
M83519/2-5	.750	.275	.300	.325	.300	.170	.100	.275	20
M83519/2	With a preinstalled wire lead per Mil-W-22759/32-22-9-0								
M83519/2-6	.650	.075	.105	.325	.105	.035	.020	.075	22
M83519/2-7	.650	.105	.145	.325	.145	.055	.030	.105	22
M83519/2-8	.650	.170	.200	.325	.200	.085	.050	.170	22
M83519/2-9	.750	.235	.255	.325	.255	.130	.070	.235	22
M83519/2-10	.750	.275	.300	.325	.300	.170	.100	.275	22
M83519/2	With a preinstalled wire lead per Mil-W-22759/32-24-9-0								
M83519/2-11	.650	.075	.105	.325	.105	.035	.020	.075	24
M83519/2-12	.650	.105	.145	.325	.145	.055	.030	.105	24
M83519/2-13	.650	.170	.200	.325	.200	.085	.050	.170	24
M83519/2-14	.750	.235	.255	.325	.255	.130	.070	.235	24
M83519/2-15	.750	.275	.300	.325	.300	.170	.100	.275	24
M83519/2	With a preinstalled wire lead per Mil-W-22759/32-26-9-0								
M83519/1-16	.650	.075	.105	.325	.105	.035	.020	.075	26
M83519/1-17	.650	.105	.145	.325	.145	.055	.030	.105	26
M83519/1-18	.650	.170	.200	.325	.200	.085	.050	.170	26
M83519/1-19	.750	.235	.255	.325	.255	.130	.070	.235	26
M83519/1-20	.750	.275	.300	.325	.300	.170	.100	.275	26

Non-stocked material, min. order 100 pieces, FOB STL